

Technical Data Sheet

WHITE PEARLIZED, ONE SIDE LOW HEAT SEALABLE, ONE SIDE CORONA TREATED BOPP FILM

PROPERTIES

- Both sides heat sealable, one side low heat seal
- · Excellent mechanical properties
- High opacity
- Good slip & anti-static property
- Suitable for food contact

APPLICATIONS

- · General overwrapping
- Printing (Rotogravure and Flexographic) & Lamination

Treated Skin Layer
Internal Layer
White Voided Core
Internal Layer
Low Heat Seal Skin Layer

Technical Properties	U	nits	Typical Values		Method	
Nominal Thickness	Micron		28	42	ROWAD	
Unit Weight	gm/m²		19.60	29.40	ROWAD	
Yield	m²/kg		51.0	34.0	ROWAD	
Wetting Tension	dynes/cm		38 min		ASTM D2578	
Opacity	%		≥62	≥70	ASTM D1003	
Gloss @45°	%		>4	>45		
C.O.F (FxF)			0.3		ASTM D1894	
Tensile Strength at	MD	N/mm²	8	0	ASTM D882	
Break	TD	N/mm²	10	160 ASTI		
Elongation at Break	MD	%	140		ASTM D882	
	TD	%	40			
Heat Seal Strength	UT/UT	N/15mm	>2.5		ROWAD 130°C 1 Bar, 1 Sec	
Dimensional Stability	MD	%	4.0		ROWAD 120°C, 5 Min/Air	
	TD	%	2.0			
Heat Seal Range	°C		95-140		ROWAD	
(Un-Treated Side)					1 Bar, 1 Sec	
Water Vapor	gm/m²/24hrs		4-6		ASTM F1249	
Transmission Rate					38 °C,90% RH	

MD: Machine Direction. TD: Transverse Direction. FxF: UTR/UTR

STORAGE AND HANDLING

In order to minimize deterioration of the level of surface treatment, storage temperature of below 30 °C is recommended for Heat sealable both side treated films. The film should be conditioned at room temperature for at least 24 hours before use. RBWPL film is suitable for use up to 6 months from the date of production.

TREATMENT INDICATION

The film is normally supplied with outside corona treatment. Inside corona treated or both sides treated film can also be supplied if requested.

FOOD CONTACT

Raw Material used for production of the film is approved by EU and FDA. Specific document and safety data sheet are available on request.