

Technical Data Sheet

TRANSPARENT, NON HEAT SEALABLE BOTH SIDES, TREATED ONE SIDE, FOR COLD SEAL PURPOSE, BOPP FILM

PROPERTIES

- Excellent transparency
- High gloss surface
- High mechanical properties
- High surface treatment
- Suitable for food contact

APPLICATIONS

- For Cold Seal Purpose
- Single-folded film application (greeting cards, garments, ties)
- Hot Wire welding
- Rotogravure and flexographic printing
- Flower wrapping and Lamination with other substrates

Treated Non-Sealable Skin Layer						
Core Layer						
Cold Seal Skin Layer						

Technical Properties	l	Jnits	Typical Values			Method	
Nominal Thickness	Micron		12	18	20	ROWAD	
Unit Weight	gm/m²		10.92	16.38	18.20	ROWAD	
Yield	m²/kg		91.57	61.05	54.95	ROWAD	
Wetting Tension	dynes/cm		38 min			ASTM D2578	
Haze	%		1.3			ASTM D1003	
Gloss @ 45°	%		90			ASTM D2457	
C.O.F (FxF)			0.40			ASTM D1894	
Tensile Strength at	MD	N/mm²		150		ASTM D882	
Break	TD	N/mm²		270			
Florgation at Drook	MD	%	170		ASTM D882		
Elongation at Break	TD	%	50				
Dimensional Stability	MD	%	4.0		ROWAD 120°C,		
Dimensional Stability	TD	%		2.0		5 Min/Air	

MD: Machine Direction, TD: Transverse Direction, FxF: UTR/UTR

STORAGE AND HANDLING

In order to minimize deterioration of the level of surface treatment, storage temperature of below 30 °C is recommended for Non-Heat sealable both sides, treated films. The film should be conditioned at room temperature for at least 24 hours before use. RNTC film is suitable for use up to 6 months from the date of production

TREATMENT INDICATION

The film is normally supplied with outside treatment. Inside treated or both sides treated film can also be supplied if requested.

FOOD CONTACT

Raw Material used for the film is approved by EU and FDA. Specific document and safety data sheet are available on request.