

Technical Data Sheet

WHITE PEARLIZED FAST, BOTH SIDES HEAT SEALABLE, ONE SIDE CORONA TREATED BOPP FILM

PROPERTIES

- Both sides heat sealable
- Excellent mechanical properties
- High opacity
- Excellent slip & anti-static property
- Suitable for food contact

APPLICATIONS

- General overwrapping for fast packaging machines
- Printing (Rotogravure and Flexographic) & Lamination

Treated Skin Layer
Internal Layer
White Voided Core
Internal Layer
Sealable Skin Layer

Technical Properties	U	nits	Typical Values				Method		
Nominal Thickness	Micron		25	30	35	40	ROWAD		
Unit Weight	gm/m²		17.50	21.0	24.50	28.0	ROWAD		
Yield	m²/kg		57.15	47.60	40.80	35.70	ROWAD		
Wetting Tension	dynes/cm		38 min				ASTM D2578		
Opacity	%		≥57	≥66	≥68	≥70	ASTM D1003		
Gloss @45°	%		>45				ASTM D2457		
C.O.F (FxF)			0.25				ASTM D1894		
Tensile Strength at	MD	N/mm²	80 ASTM D882						
Break	TD	N/mm²		10	50		ASTIVI DOOZ		
Elongation at Break	MD	%	140				ASTM D882		
	TD	%	40						
Heat Seal Strength	UT/UT	N/15mm	>2.5				ROWAD 130°C 1 Bar, 1 Sec		
Dimensional Stability	MD	%	4.0			ROWAD 120°C, 5 Min/Air			
	TD	%	2.0						
Heat Seal Range	°C		105-140				ROWAD		
(Un-Treated Side)	C						1 Bar, 1 Sec		
Water Vapor	gm/m²/24hrs		4-6			ASTM F1249			
Transmission Rate	giii/iii /24iii3			4⁻∪			38 °C,90% RH		

MD: Machine Direction, TD: Transverse Direction, FxF: UTR/UTR

STORAGE AND HANDLING

In order to minimize deterioration of the level of surface treatment, storage temperature of below 30 °C is recommended for Heat sealable both side treated films. The film should be conditioned at room temperature for at least 24 hours before use. RBWPF film is suitable for use up to 6 months from the date of production.

TREATMENT INDICATION

The film is normally supplied with outside corona treatment. Inside corona treated or both sides treated film can also be supplied if requested.

FOOD CONTACT

Raw Material used for production of the film is approved by EU and FDA. Specific document and safety data sheet are available on request.