

# **Technical Data Sheet**

WHITE PEARLIZED BOTH SIDES HEAT SEALABLE, BOTH SIDES TREATED

BOPP FILM

## **PROPERTIES**

- Both sides heat sealable/both sides treated
- Excellent mechanical properties
- High opacity
- Good slip & anti-static property
- Suitable for food contact

## **APPLICATIONS**

- General overwrapping
- Cold Seal applications
- Printing (Rotogravure and Flexographic) & Lamination

Sealable Skin	Layer	(Treated	Side)

Updated Mar-2017

Internal Layer

White Voided Core

Internal Layer

Sealable Skin Layer (Treated Side)

Technical Properties	ι	Jnits	Typical Values							Method	
Nominal Thickness	Micron		25	28	30	35	40	45	50	ROWAD	
Unit Weight	gm/m²		17.5	19.6	21	24.5	28	31.5	35	ROWAD	
Yield	m²/kg		57.1	51.0	47.6	40.8	35.7	31.7	28.6	ROWAD	
Wetting Tension (Outside)	dynes/cm		38 min						ASTM D2578		
Wetting Tension (Inside)	dyr	nes/cm	36 max						ASTM D2578		
Opacity	%		≥57	≥62	≥66	≥68	≥70	≥72	≥72	ASTM D1003	
Gloss @45°		%	>45						ASTM D2457		
C.O.F			0.3						ASTM D1894		
Tensile Strength at Break	MD	N/mm²	80						ASTM D882		
	TD	N/mm²	160								
Elongation at Break	MD	%	140 40					ASTM D882			
	TD	%									
Heat Seal Strength		N/15mm	>2.5						ROWAD 130°C 1 Bar, 1 Sec		
Dimensional Stability	MD	%	4.0					ROWAD 120°C, 5 Min/Air			
	TD	%	2.0								
Water Vapor	gm/m²/24hrs		4.6					ASTM F1249			
Transmission Rate				4-6					38 °C,90% RH		
MD: Machine Direction TD: Transverse Direction											

MD: Machine Direction, TD: Transverse Direction

### **STORAGE AND HANDLING**

In order to minimize deterioration of the level of surface treatment, storage temperature of below 30 °C is recommended for Heat sealable both side treated films. The film should be conditioned at room temperature for at least 24 hours before use. RBBWP film is suitable for use up to 6 months from the date of production.

### **FOOD CONTACT**

Raw Material used for production of the film is approved by EU and FDA. Specific document and safety data sheet are available on request.

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