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Technical Data Sheet

METALLIZED ONE SIDE, HEAT SEALABLE ONE SIDE, BOPP FILM

PROPERTIES

- Good metal appearance
- Very good moisture and light barrier

APPLICATIONS

- Suitable to protect light sensitive products
- Thinner gauges used in lamination
- Thicker gauges used in mono web applications
- Excellent Oxygen & Water Barrier



Technical Properties	Units		Typical Values			Method
Nominal Thickness	Micron		18	20	30	ROWAD
Unit Weight	gm/m ²		16.38	18.2	27.3	ROWAD
Yield	m ² /kg		61.05	54.95	36.63	ROWAD
Optical Density			2.0			X-RITE
C.O.F (FxF)			<0.4			ASTMD-1894
Tensile Strength at Break	MD	N/mm ²	140			ASTM D-882
	TD	N/mm ²	260			
Elongation at Break	MD	%	180			ASTM D-882
	TD	%	60			
Dimensional Stability	MD	%	4.0			ROWAD 120°C, 5min/Air
	TD	%	2.0			
Heat Seal Strength	UT/UT	N/15mm	>2.2	>2.4	>3.0	
Heat Seal Range (Un-Treated)	°C		105 – 140			ROWAD 1Bar, 1 Sec
Water Vapor Transmission Rate	gm/m ² /24hrs		<0.8			ASTM F1249 38 °C, 90% RH
Oxygen Permeability	cc/m ² /24 hrs		<100			ASTM D3985 23°C, 0% RH

MD: Machine Direction, TD: Transverse Direction, FxF: UTR/UTR

STORAGE AND HANDLING

In order to minimize deterioration of the level of surface tension, storage temperature of below 30 °C is recommended for Heat sealable one side metalized films.

PRINTIBILITY/LAMINATION

It is strongly recommended for in line refreshment of corona treatment before processing the material.

FOOD CONTACT

Raw Material used for production of the film is approved by EU and FDA. Specific document and safety data sheet are available on request.

For more information, please contact:

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